

Next-Gen Waste-to-Energy








Harnessing AI for Sustainable Power Optimization

Smart automation
made simple

 **AG Solution**
Process Automation & Industrial ICT

AG Solution

Your global partner for **Industry 4.0**

+15 years of experience	
 AG Solution	 Quariq
Process automation Data Intelligence (OI & ML/AI) BPC - MES / MOM OT Cyber Security Manufacturing IT	Digital Roadmaps Strategic Consulting Innovation ROI & business cases
>200 engineers, consultants & project managers	
Offices: Belgium (HQ) - Spain - France - Germany - Ukraine - Netherlands - Portugal	
Long-term customers:     	



Projects throughout countries across several continents;



Supporting in more than 15 native languages.



Focus on multi-country - multi-site industrial companies, understanding your needs and deliver value for your operations.

INTEGRITY RESPECT
ENGAGEMENT
QUALITY PARTNERSHIP

Proprietary and confidential © 2020 AG Solution - All rights reserved.



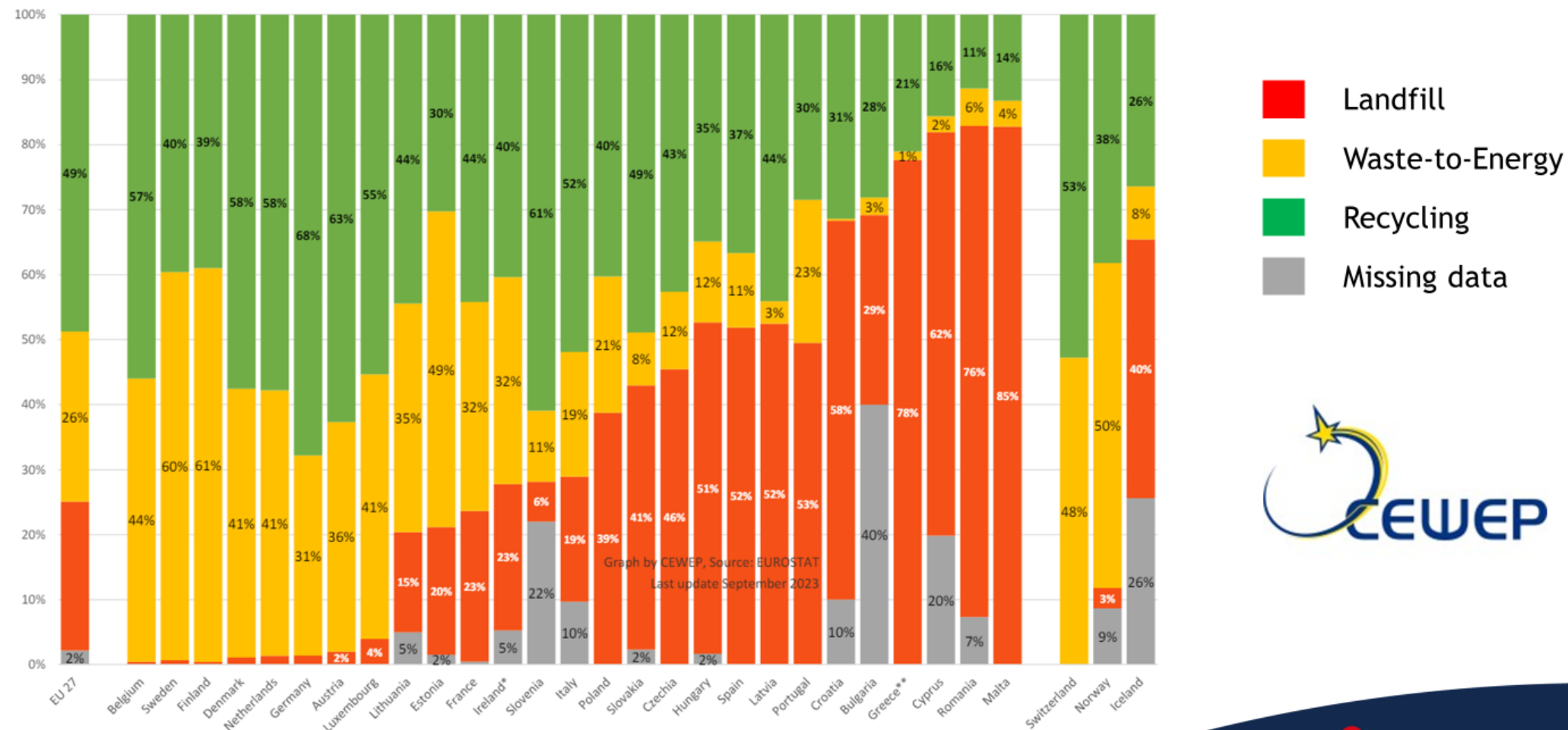
TERSA Waste-to-energy plant



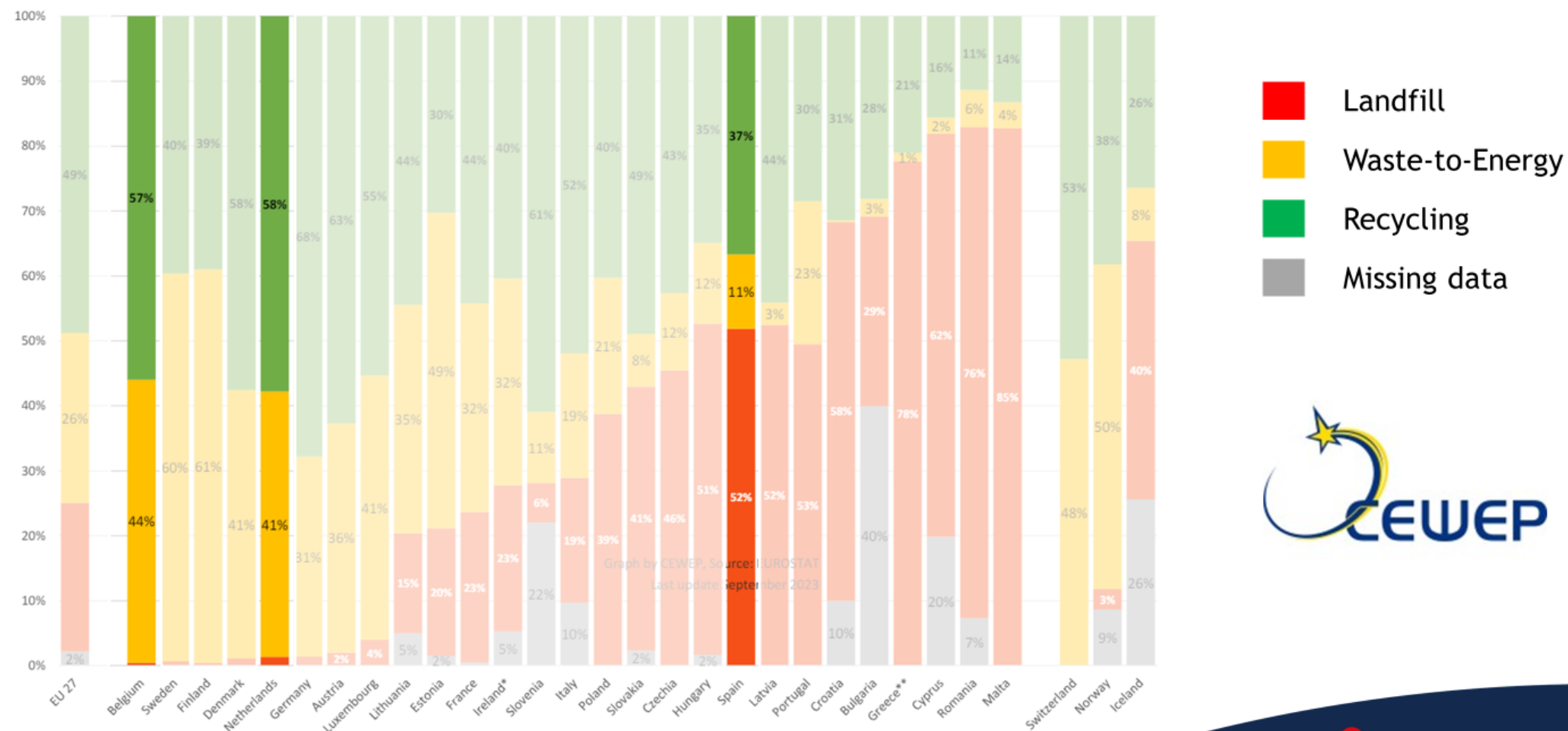
Waste-to-Energy cycle



Municipal waste treatment in Europe



Municipal waste treatment in Europe



TERSA Waste-to-energy plant



TERSA numbers



316.844 tons of municipal waste processed



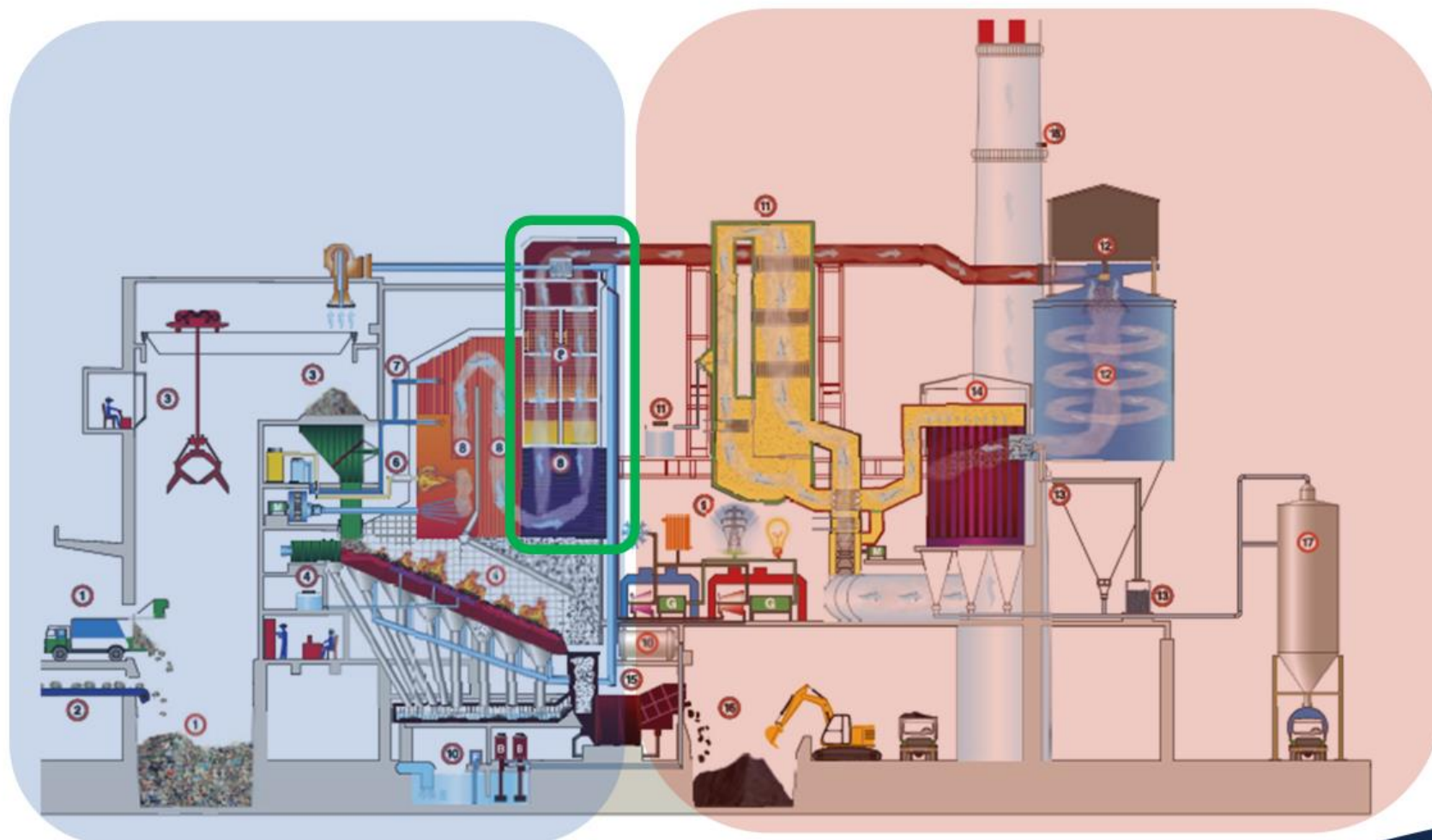
191.921 MWh electricity generation



127.992 tons of steam supplied to municipal heat & cold network



The Waste-to-energy plant



Waste incineration

Flue gas treatment

Boiler third pipe

The Artificial Intelligence Project



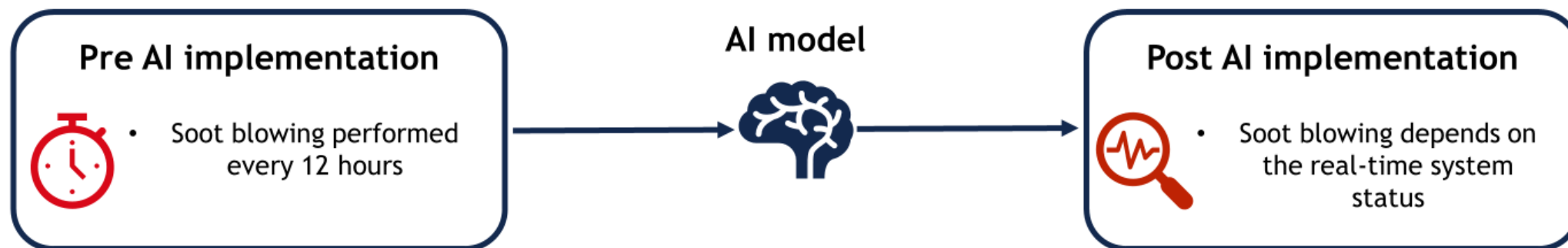
Project Introduction

- ❖ 1000 tons of Solid Urban Residues are incinerated in TERSA industrial ovens every day
- ❖ Generated highly energetic gases are used to generate steam
- ❖ Part of the steam is used to clean the pipes surfaces
- ❖ The lower steam used in soot blowing, the higher energy production in the turbine

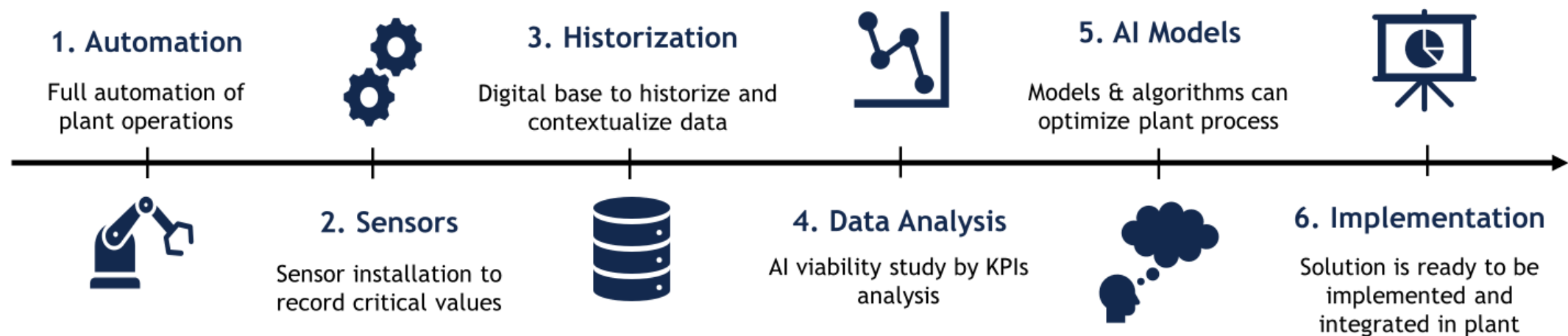


Project goals

- 1 Adjust the soot blowing frequency according to the pipes real-time status
- 2 Increase steam available for the turbine and municipal heat & cold network

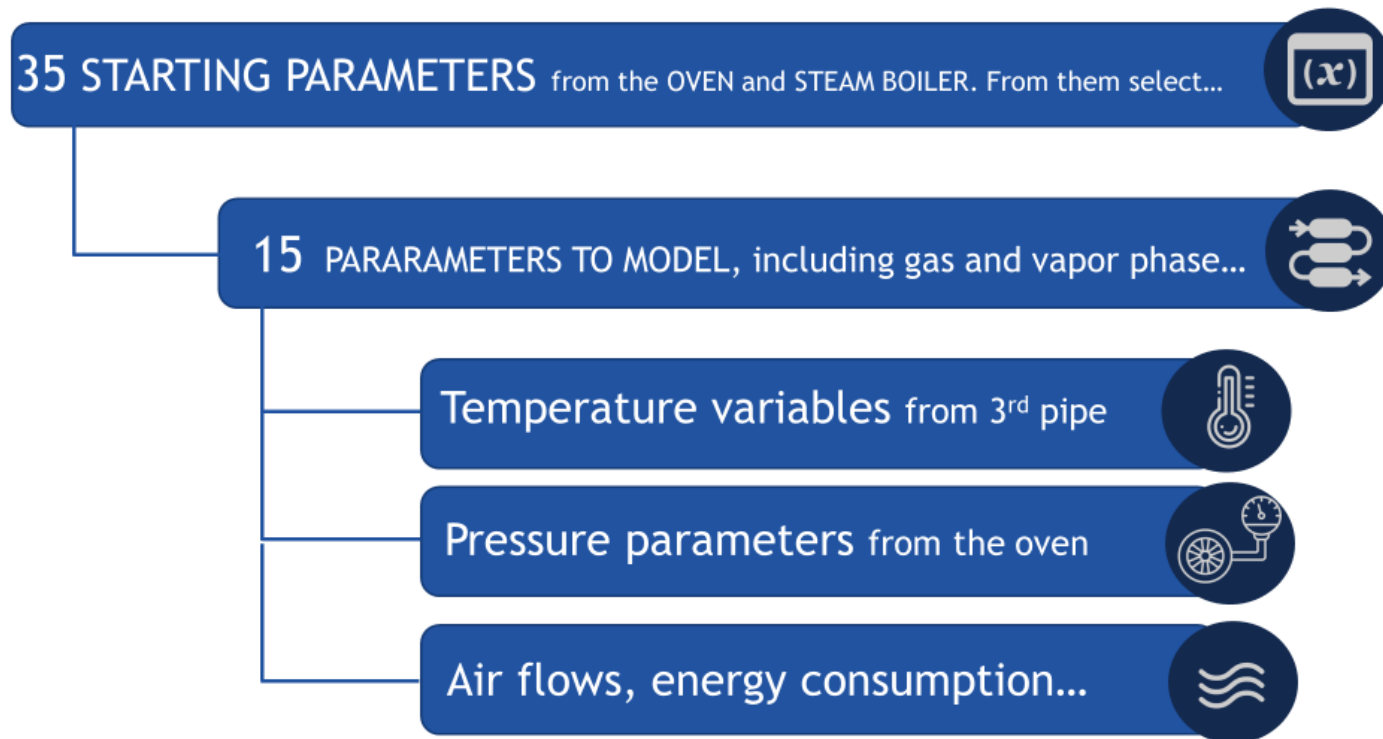


The path towards AI



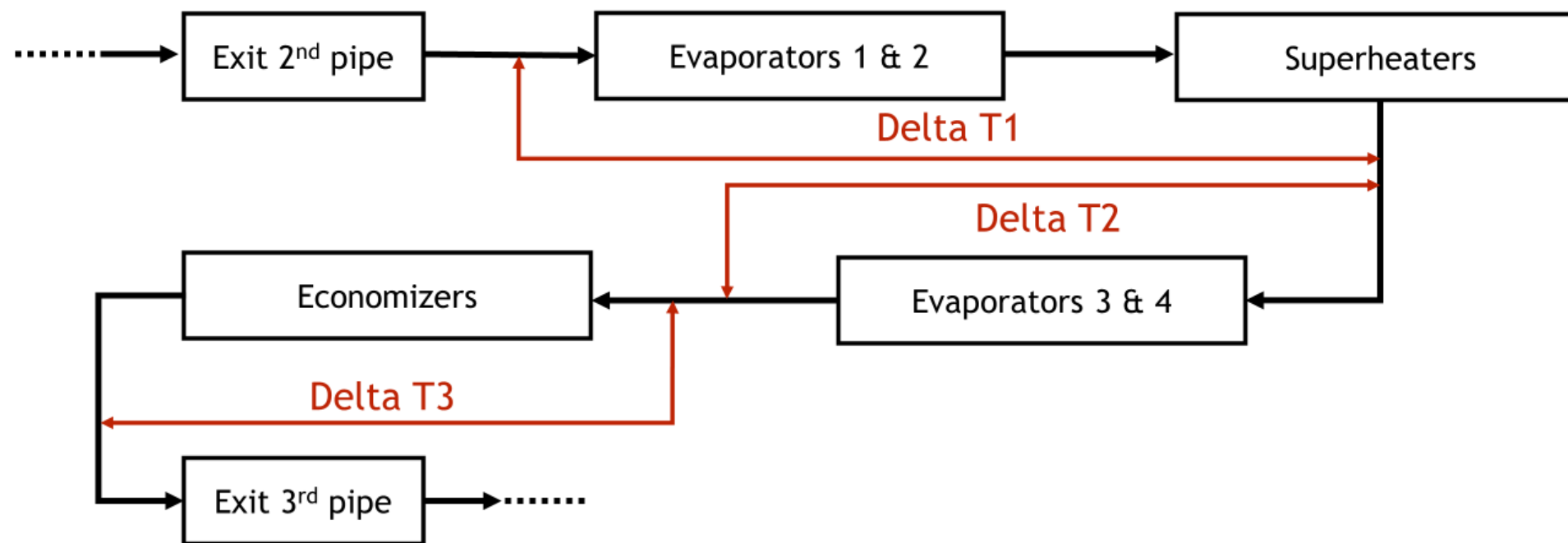
 **AG Solution**

Original dataset



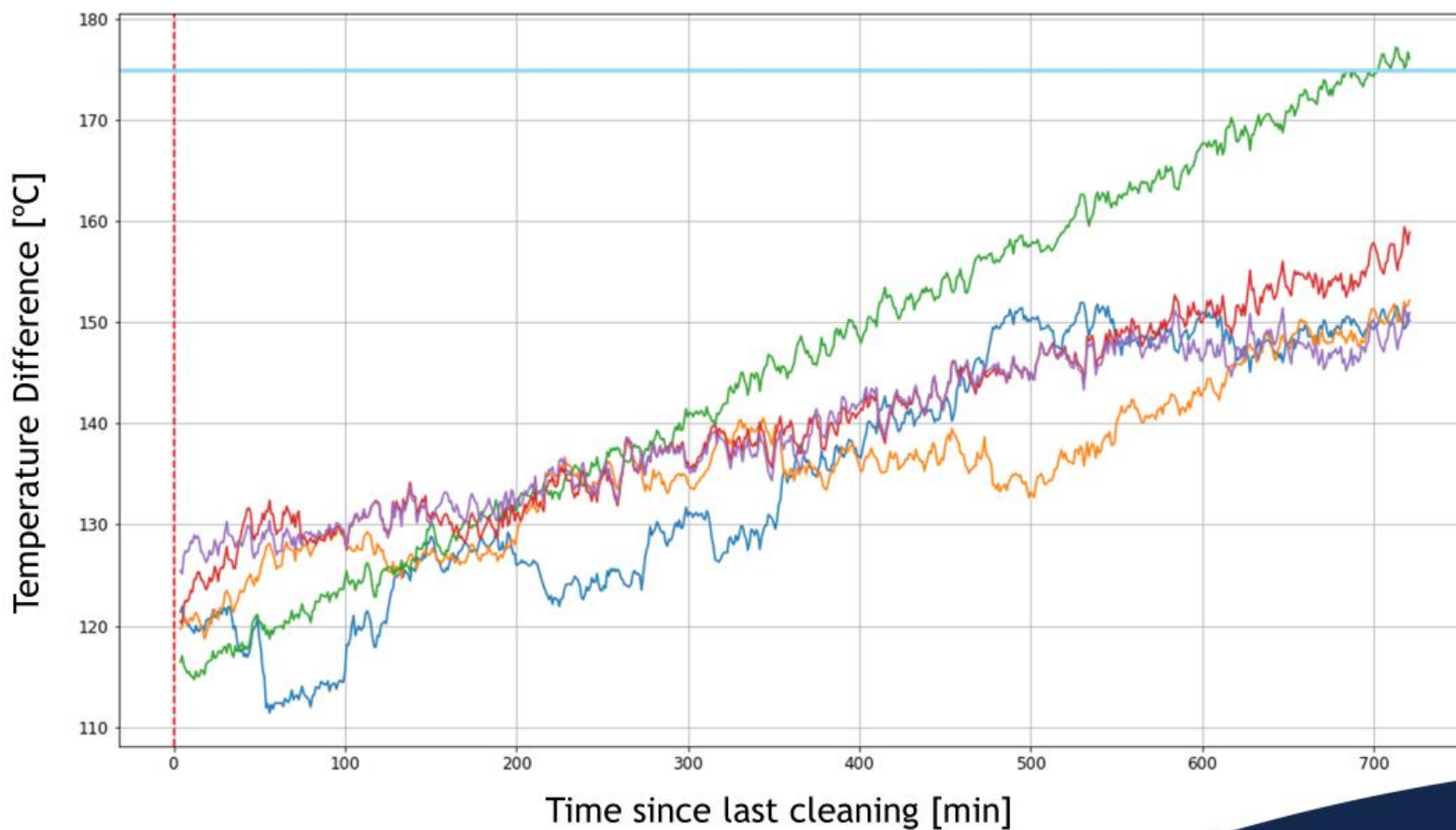
Algorithm operation basis

Steam boiler third pipe is divided into three regions. A linear combination of the system parameters from each region is performed to obtain a new parameter that allows to follow-up when blowing is required.

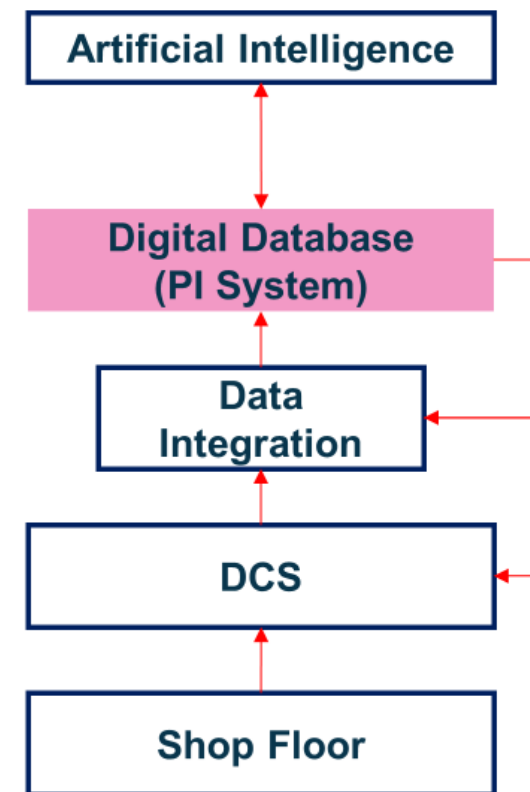
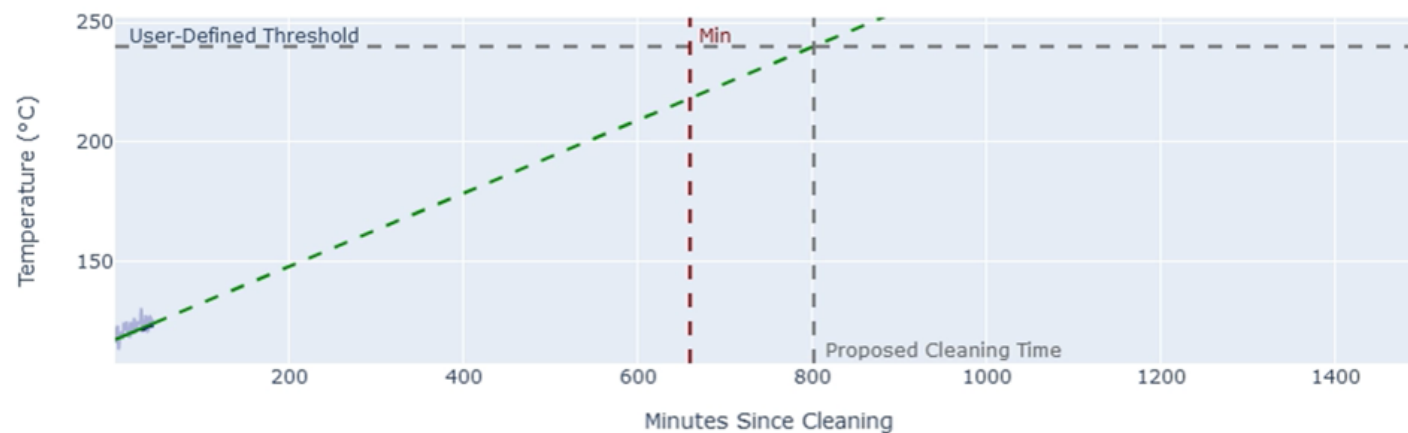


Algorithm operating basis

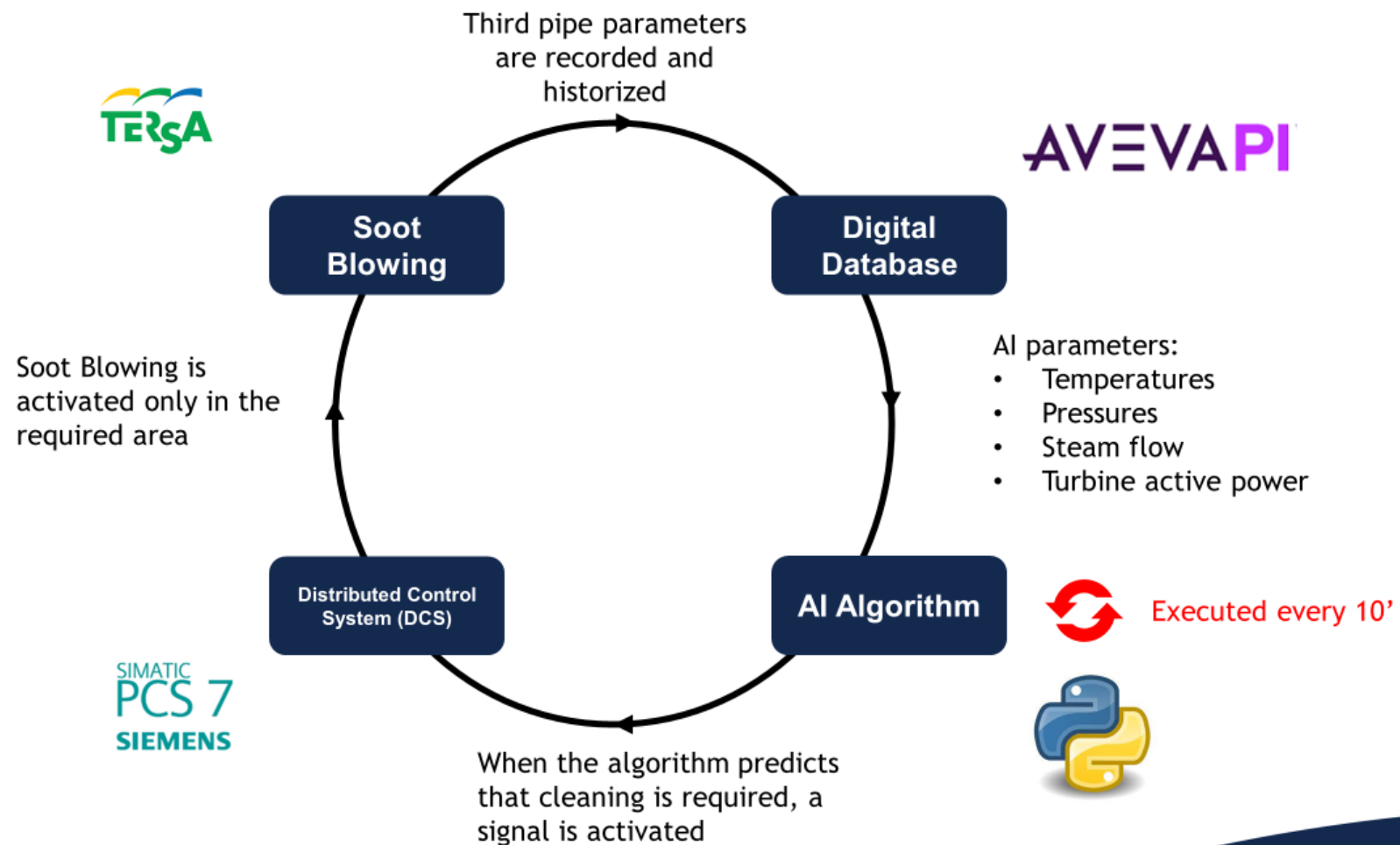
Delta T2 parameter vs Time since last cleaning



Algorithm Operating Basis



Algorithm operating basis



AVEVAPI



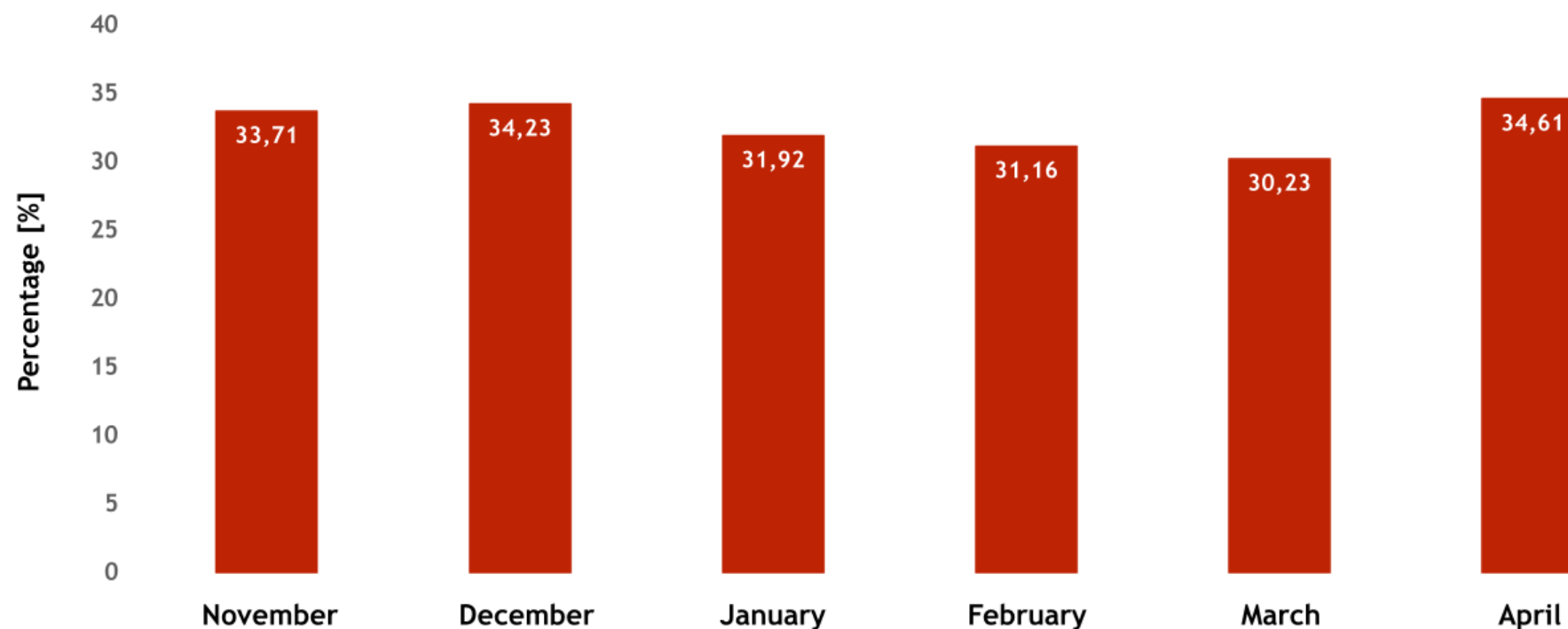
Results



Algorithm implementation Results

The amount of steam used in soot blowing cleanings decreased by 30% - 35% in each plant line.

Monthly percentage of steam savings



Algorithm implementation results

Implemented solution increases energy production in the turbine by 400 MWh per year.



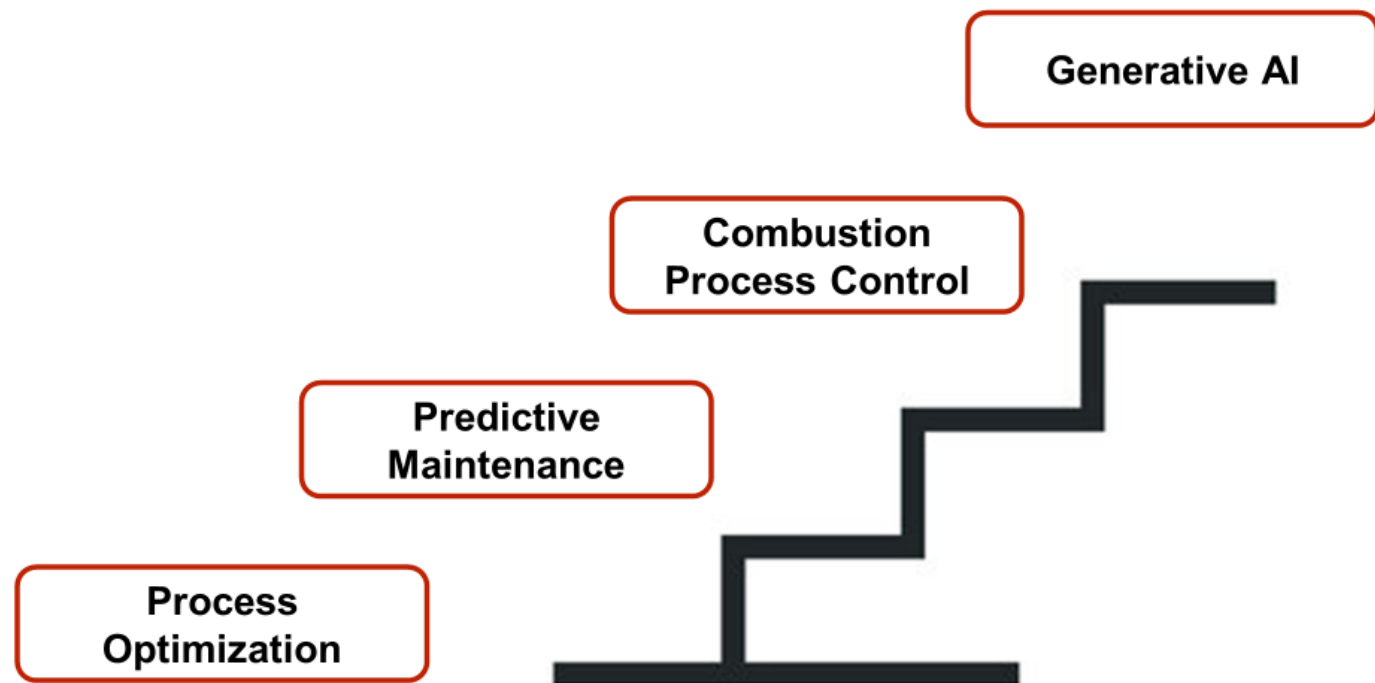
Reduction of +/- 260 tons of CO₂ / year emitted



Equivalent to planting around 1715 trees



AI Next Steps in TERSA



Thank you!

Contact us:

Wybren.vanderMeer@agsolution.be

Smart automation
made simple

 **AG Solution**
Process Automation & Industrial ICT